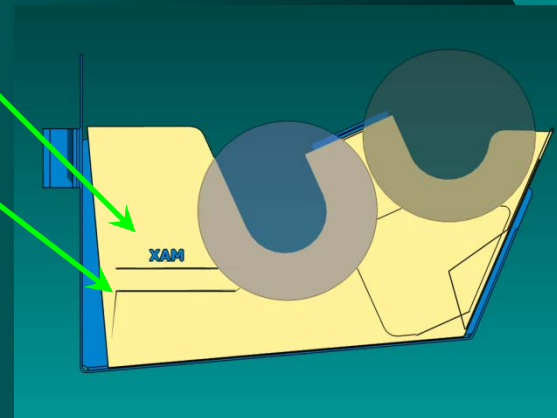
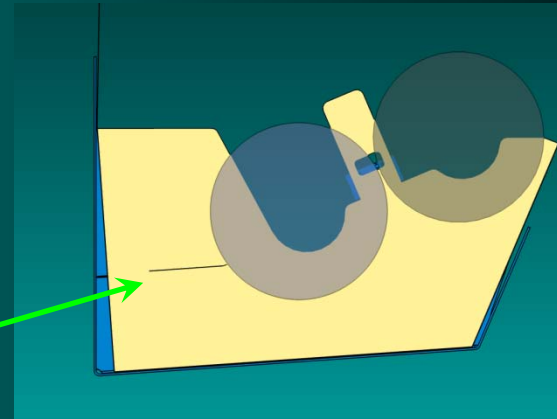


Max & Minimum Ink Level Score Lines

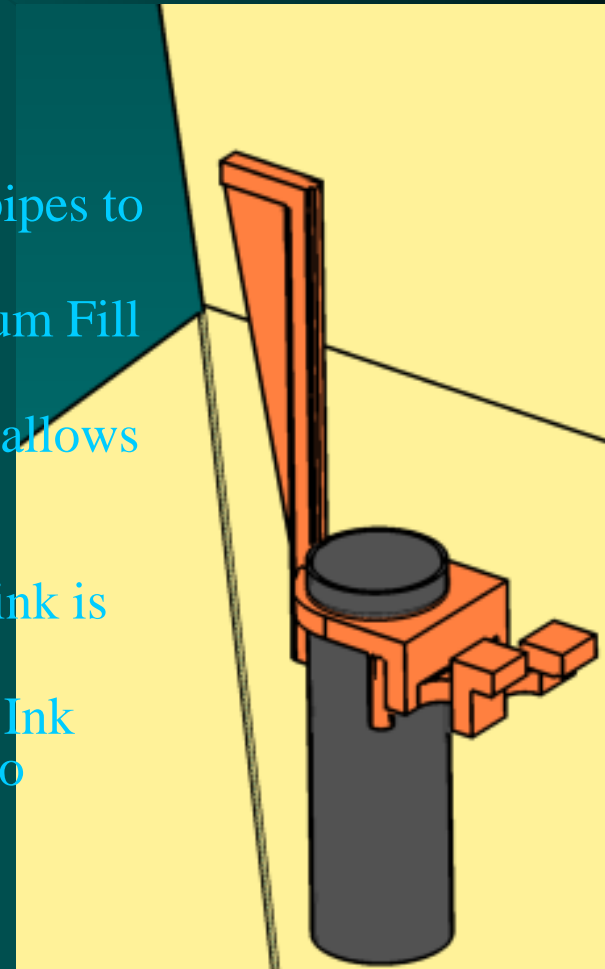
- Ink Level Score Line on the Inboard side of the Liner
- The Max Ink Level is 1/8" below the top score line
- Some Liners have a Minimum Ink Level Score Line too
- Marking the Max Line with a Pen makes it more Visible
- Ink Level should be 1/8" **BELOW** the score Max Score Line!! Do not fill to the line!



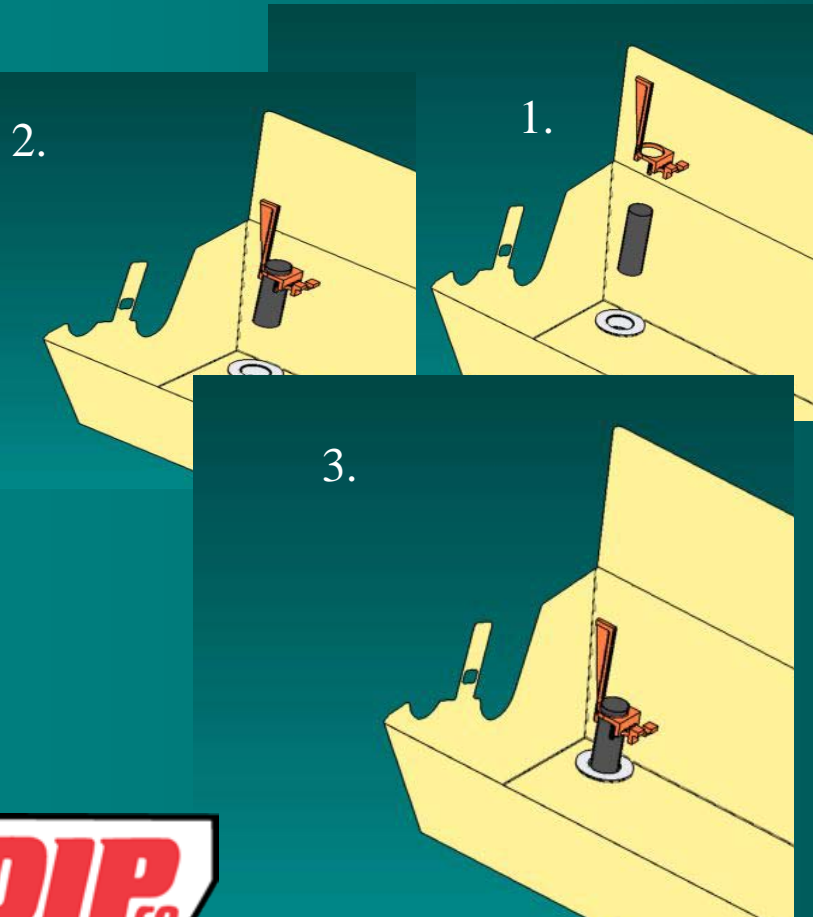
Ink Level Management:

Standpipe & Ink Level Indicators

- Ink Level Indicators are used with Standpipes to create an easy way to monitor ink levels.
- The top of the Standpipe is at the Maximum Fill Point to Prevent Pan Overflow
- Each step on the Ink level Indicator (ILI) allows operators to easily “eyeball” ink levels
- The bottom “Step” or Square on the (ILI) indicates that you will starve the roller if ink is not added, in most cases.
- The Indicator is a good Starting Point for Ink Level Management, you may be able to go slightly lower without starving the roller.



Standpipe & Ink Level Indicators Installation

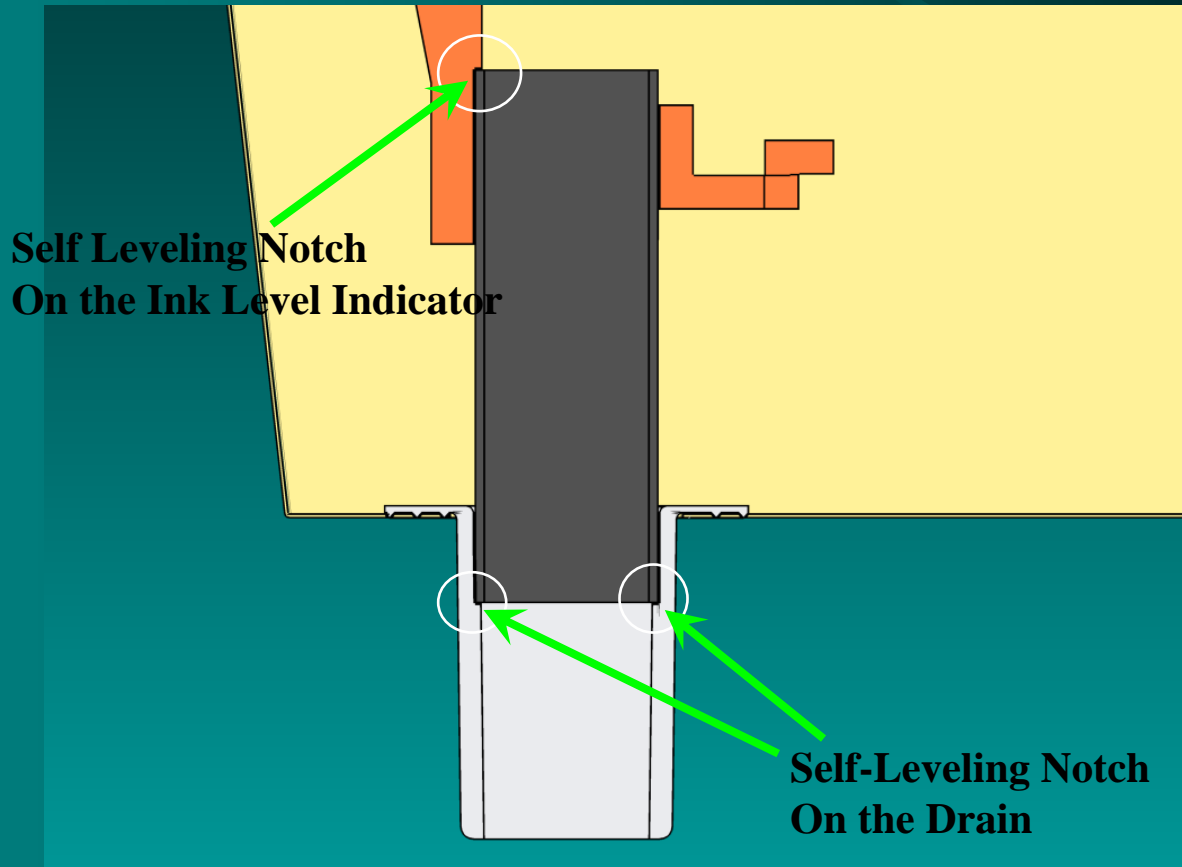


1. ILI Standpipe and Drain, Lined up in the proper order
2. Slide the Ink Level Indicator (ILI) onto the Standpipe until it hits the Raised Notch
3. Slide the Standpipe into the Drain until it hits the Raised Notch



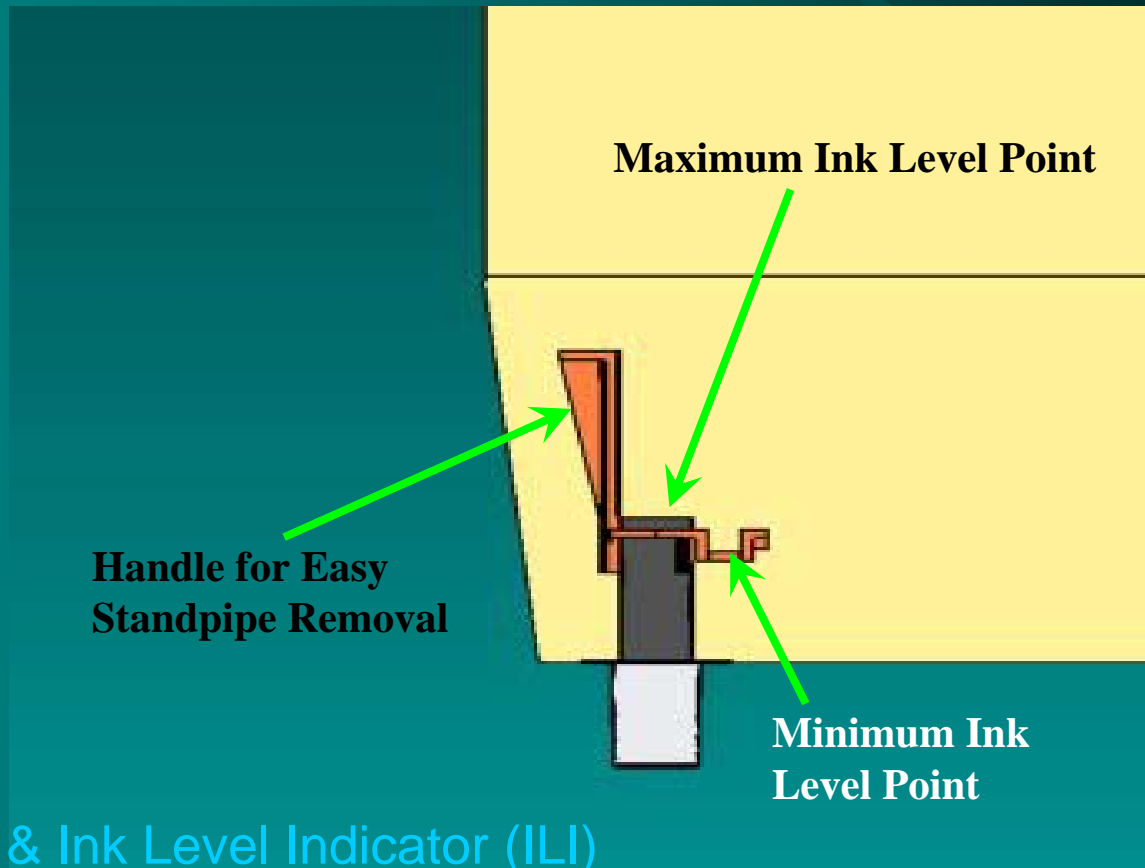
Ink Level Management:

ILI Cutaway to show Self-Leveling Properties



Ink Level Management:

Ink Level Indicator Part Descriptions



Standpipe & Ink Level Indicator (ILI)
Are in the Correct Position.