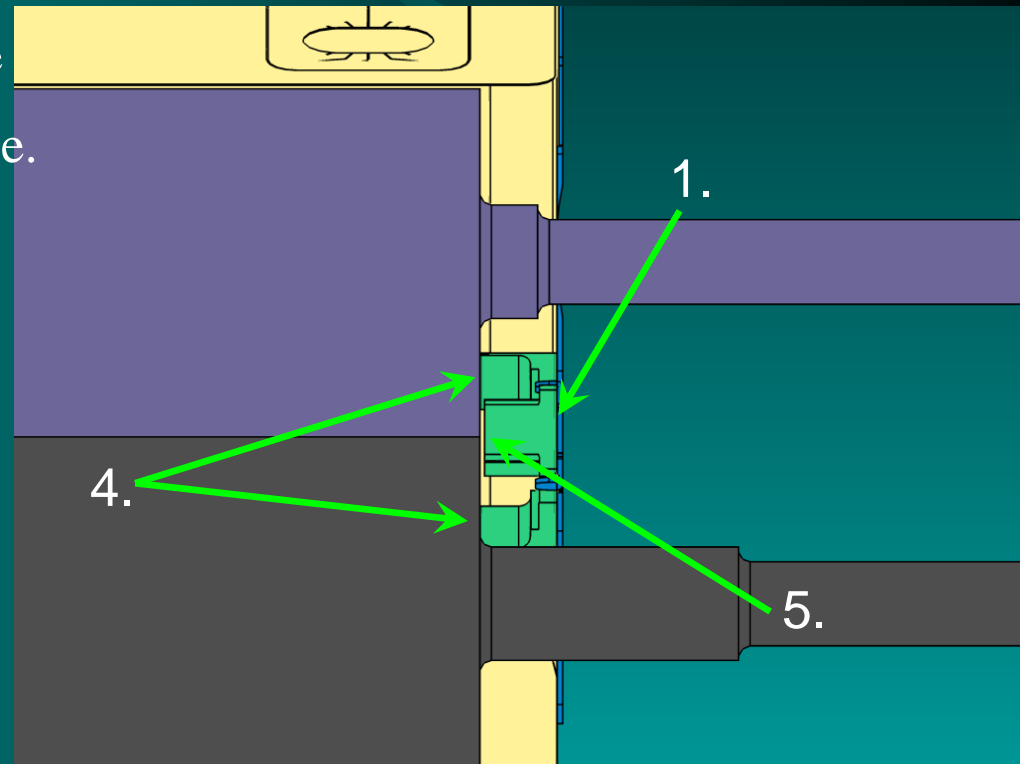


WC2000 Wiper Installation:

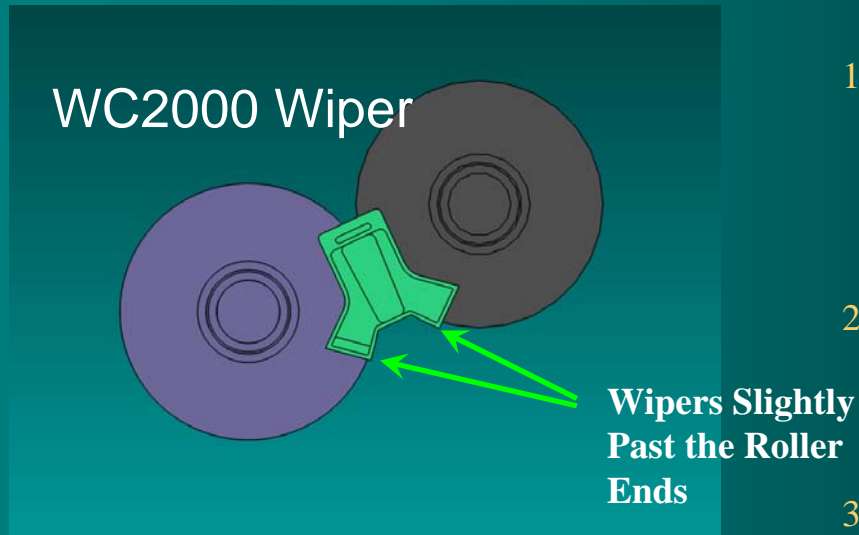
Mounting the WC2000 System

1. Snap the WC2000 wipers over the liner, making sure the wiper is all the way in the bracket. Attach the hose.
2. Turn the press on “idle”
3. With the rollers rotating, raise the pan into position and mount it in place.
4. Make sure the wipers are bending upwards in the direction the rollers are rotating
5. Make sure the “blocker piece is just touching or slightly off the “pinch point” of the rollers



WC2000 Wiper Installation:

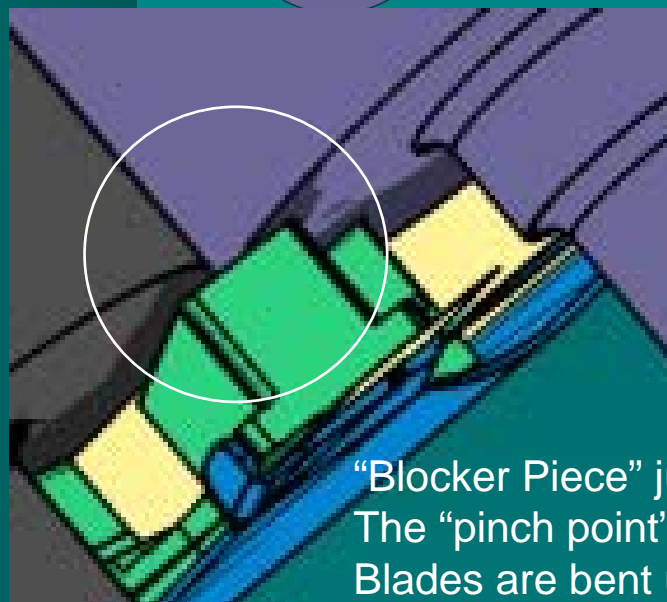
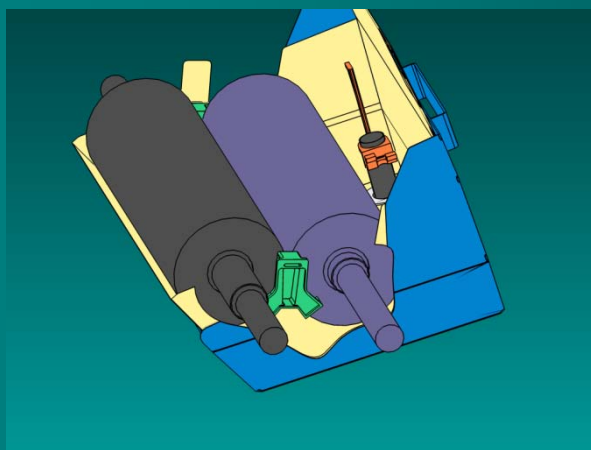
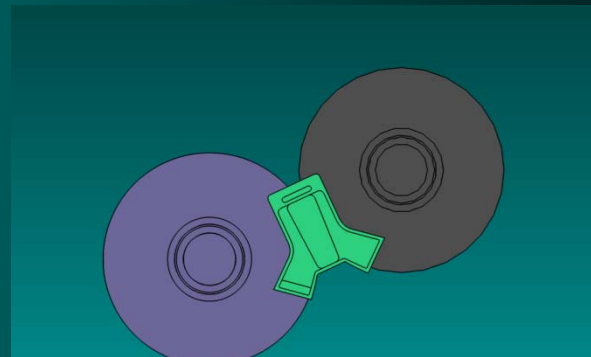
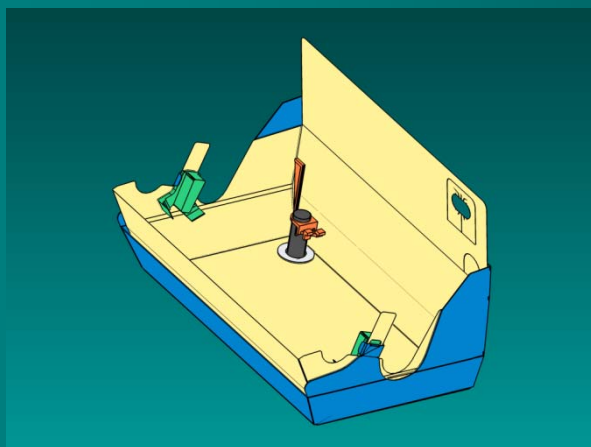
How should the Wipers look in place?



1. The Wipers should be “scraping” both the metering and anilox rollers with a little of each wiper blade past the roller ends
2. The “blocking” part or center of the wiper should be barely touching or just slightly off the “pinch point” of the rollers
3. The Wipers should be “flexing” upwards as the rollers rotate in that direction
4. (The Sides of the Metal Retainer can be bent in or out to Obtain Correct Wiper Pressure)

WC2000 Wiper Installation:

Correctly Mounted WC2000 System



“Blocker Piece” just touching
The “pinch point” & Wiper
Blades are bent upward.